

# Welding/Maintenance & Fabrication

## Technical Diploma

This industry recognized credential provides the skills necessary to entry-level employment in the field. All competencies apply to the welding technical diploma degree.

## Program Outline

TERM 1		
Course #	Course Title	Credits
1044210300	<b>Print Reading</b> Students will develop print interpretation skills needed in metal fabrication. Learners study orthographic projection, dimensioning, and bill of materials. Learners apply concepts in hands-on activities, practicing basic layout skills and safe operation of saws, shears and drills. Corequisites: 3180410100 Math Skills, 3180410200 Geometry Skills.	3.00
1044215700	<b>Thermal Cutting</b> Develops skill in thermal cutting and gouging processes. Learners practice manual and machine oxy-fuel cutting, plasma cutting and gouging and air carbon arc gouging. Prerequisite: 1044217200 Safety in Manufacturing (C or better).	2.00
1044215800	<b>Shielded Metal Arc Welding on Carbon Steel</b> Develop skills in shielded metal arc welding. Learners use 6010 and 7018 "stick" electrodes to complete fillet and groove welds in all positions. Weld quality is assessed per AWS D1.1 Structural Steel Code. Prerequisite: 1044217200 Safety in Manufacturing (C or better).	2.00
1044215900	<b>Gas Metal Arc Welding on Carbon Steel</b> Develop skills in gas metal arc welding. Learners use the "mig" process in all positions on carbon steel. Required welds include fillet and groove welds with short circuit, spray and pulsed spray transfer. Weld quality is assessed per AWS D1.1 Structural Steel Code. Prerequisite: 1044217200 Safety in Manufacturing (C or better).	3.00
1044216300	<b>Weld Inspection and Testing</b> Emphasizes measurement of weld defects and assessment of weld quality conformance to common welding codes. Learners conduct etch tests, bend tests and break tests on welds. The process of procedure and welder qualification is explored through group activities.	1.00
1044217200	<b>Safety in Manufacturing</b> Prepares learners for safe operation of work site equipment. Procedures regarding welding machines, band saws, shears, drill presses, punches, grinders, oxy fuel equipment and an array of hand tools are practiced. Crane and forklift operation are introduced. Corequisite: 3144215600 Welding Metallurgy.	1.00
3144210100	<b>Weld Symbols</b> Students will develop print interpretation skills needed in metal fabrication. Learners study prints containing section views, detail views, and weld symbols. Learners apply concepts in hands-on activities, print interpretation skills, calculating dimensions, identifying and interpreting weld symbols.	1.00

Course #	Course Title	Credits
3180410100	<b>Math Skills</b> Develops skills in using mathematics principles, essential to the technical service and production workplace, through applied learning contexts. Content includes whole numbers, fractions, percent, graphs, and fundamentals of algebra. Corequisite: 1044210300 Print Reading.	1.00
3180410200	<b>Geometry Skills</b> Develops skills in using mathematics principles, essential to the technical service and production workplace, through applied learning contexts. Content includes geometry and trigonometry, and tools and techniques for precision measurement. Corequisite: 1044210300 Print Reading.	1.00

**Total Credits: 15.00**

Talk with a Success Coach about the program outline. Together, you will determine if credits you've already earned satisfy any requirements, discuss possible alternative courses, and choose the best classes if you're thinking of transferring.

## At A Glance

### How You'll Learn

### Spring 2025 Start Dates

**January 13** - 16-Week Spring Term Start

**March 10** - Additional 8-Week Term Start for Select Courses

### Summer 2025 Start Date

**May 19** - 12-Week Summer Term Start

### Fall 2025 Start Dates

**August 25** - 16-Week Fall Term Start

**October 20** - Additional 8-Week Term Start for Select Courses

[VIEW FULL ACADEMIC CALENDAR](#)

## What is Competency-Based Education?

Competency-Based Education (CBE) is learning at your own pace by mastering competencies through demonstration. Once all

competencies for a program have been assessed and mastered, students will earn a certificate, diploma, or degree.

[LEARN MORE ABOUT CBE](#)

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## Program Tuition\*

\$3,858

## Books & Supplies\*

\$387

\*Total cost for degree completion is estimated by current course requirements, books, and supplies. Tuition and fees are set by the Wisconsin Technical College System and subject to change.

► [Potential Indirect Costs](#)

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## Student Equipment

Students are required to purchase welding kits through the college bookstore or obtain the minimum tools and equipment listed to be able to successfully complete coursework and performance assessments in the welding lab.

- Safety glasses
- Welders gloves MIG and TIG
- Chipping hammer
- Welding beanie
- 8-way welder pliers
- Soapstone holder
- Triple flint spark lighter
- Tape measure
- Weld fillet gauge
- Mag tool
- Material handling gloves
- Backhand pad
- Tool bag
- Welder pencils
- Auto darkening helmet
- Lens cover
- Welding jacket

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## What You'll Learn

- Demonstrate industry-recognized safety practices
- Interpret welding drawings
- Produce gas metal arc welds (GMAW)

- Produce shielded metal arc welds (SMAW)
- Perform cutting operations

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## Your Potential Careers

- Welder
- Cutter
- Solderer
- Brazier

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## Median Annual Salary

\$41,739	\$46,044	\$43,508
Local	State	National

EMSI 2022.1

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## Get Started

Your application can be submitted online, it takes just a few minutes to complete.

[APPLY NOW](#)